### Interactive Tutorial on Fundamentals of Signal Integrity for High-Speed/High-Density Design

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### Outline

- Introduction (A. Deutsch)
  - The interconnect bottleneck in high-speed systems

#### • Interconnect Modeling Fundamentals (A.Cangellaris/U. Ravaioli)

- Time-domain & frequency-domain transmission line analysis
- Lossy lines and signal dispersion
- Crosstalk for short lengths of coupled interconnects

#### • **On-Chip Interconnects** (A. Deutsch)

- Modeling of on-chip interconnects
- Interconnect impact on system performance
- Future trends

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### **Outline (cont.)**

### • Interconnects at the Package and Board Level (J.Schutt-Aine/U. Ravaioli)

- Multiconductor transmission line theory
- Crosstalk modeling and measurement
- Lumped vs. distributed modeling of interconnects

#### Concluding Remarks

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### Fundamentals of Transmission Line Theory

### Transmission-line theory quantifies signal propagation on a system of two parallel conductors with crosssectional dimensions much smaller than their length



For a uniform transmission line, the electric and magnetic fields are transverse to the direction of wave propagation (and hence, to the axis of the line). Thus, transmission line fields are called Transverse Electromagnetic (TEM) Waves



Electric field lines

The electric field behaves like an electrostatic field. Over the cross section, the potential difference between

any two points A and B on the two conductors is constant:

$$\int_{A \to B} \vec{E}(x, y, z, t) \cdot d\vec{l} = V(z, t)$$

Over the cross section, the magnetic field looks like a magnetostatic field. Its line integral around one of the conductors equals the total current in the conductor.

$$\oint_{\text{center}} \vec{H}(x, y, z, t) \cdot d\vec{l} = I(z, t)$$

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In a transmission line configuration as much charge moves down the "active" wire that much charge of negative polarity moves down the "return path"



## Signal propagation is quantified in terms of the solution of the so-called Telegrapher's equations



### **Transmission-Line Parameters**



### **Time-Domain Solution of Telegrapher's Equations**

Neglecting losses for simplicity:

 $\frac{\partial v(z,t)}{\partial z} = -L\frac{\partial i(z,t)}{\partial t}$   $\frac{\partial i(z,t)}{\partial z} = -C\frac{\partial v(z,t)}{\partial t}$   $\Rightarrow \frac{\partial^2 v}{\partial z^2} - \frac{1}{v_p^2}\frac{\partial^2 v}{\partial t^2} = 0$ where  $v_p = \frac{1}{\sqrt{LC}}$  is the wave velocity on the line. General solution:  $v(z,t) = \frac{f^+(z-v_pt) + f^-(z+v_pt)}{forward wave}$ Current wave:  $i(z,t) = \frac{1}{Z_0}f^+(z-v_pt) - \frac{1}{Z_0}f^-(z+v_pt)$ backward wave

where  $Z_0 = \sqrt{\frac{L}{C}}$  is the **characteristic impedance** of the line.

A voltage signal f(t) launched on a lossless line propagates unaltered with speed  $v_p$  dependent on the transmission-line properties.



The characteristic impedance dictates the amplitude of the voltage waveform launched on the line



### Discontinuities in the characteristic impedance of a transmission line give rise to reflections



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### The delay due to a capacitive o an inductive discontinuity depends on the values C or L and $Z_0$





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#### **Frequency-Domain Solution of Telegrapher's Equations**

In the frequency domain, interconnect loss can be accounted for easily.

$$-\frac{dV(z,\omega)}{dz} = [R(\omega) + j\omega L(\omega)]I(z,\omega)$$
  
$$-\frac{dI(z,\omega)}{dz} = [G(\omega) + j\omega C(\omega)]V(z,\omega)$$
$$\Rightarrow \frac{d^2V(z,\omega)}{dz^2} - Z(\omega)Y(\omega)V(z,\omega) = 0$$

where  $Z(\omega) = R(\omega) + j\omega L(\omega)$  is the per-unit-length impedance of the line and  $Y(\omega) = G(\omega) + j\omega C(\omega)$  is the per-unit-length admittance of the line.

General solution : 
$$\begin{cases} V(z,\omega) = V^+(\omega) \exp(-\gamma z) + V^-(\omega) \exp(\gamma z) \\ I(z,\omega) = \frac{1}{Z_0(\omega)} \left[ V^+(\omega) \exp(-\gamma z) - V^-(\omega) \exp(\gamma z) \right] \end{cases}$$

 $\gamma(\omega) = \sqrt{[R(\omega) + j\omega L(\omega)][G(\omega) + j\omega C(\omega)]} \text{ is the complex propagation constant,}$ and  $Z_0(\omega) = \sqrt{\frac{R(\omega) + j\omega L(\omega)}{G(\omega) + j\omega C(\omega)}} \text{ is the characteristic impedance.}$ 

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## The characteristic impedance of a lossy line is a complex number!

When  $G \approx 0$  it is the per-unit-length ohmic loss in the wires that dominates the loss; hence,

$$Z_{0}(\omega) = \sqrt{\frac{R(\omega) + jL(\omega)}{j\omega C}} = \sqrt{\frac{L(\omega)}{C}} \sqrt{1 - j\frac{R(\omega)}{\omega L(\omega)}}$$

For the interconnect structures of interest, L is in the order of nH/cm; hence, for f < a few tens of MHz,  $\omega L \ll R$  (especially for thin-film wire).

Thus, for low frequencies: 
$$Z_0(\omega) \approx \frac{1-j}{\sqrt{2}} \sqrt{\frac{R(\omega)}{\omega C}}$$

Notice that the real and imaginary parts are of the same magnitude.

On the other hand, for high frequencies such that  $R \ll \omega L$ ,

$$Z_0(\omega) = \sqrt{\frac{L}{C}} \left( 1 - j \frac{1}{2} \frac{R(\omega)}{\omega L(\omega)} \right)$$

Notice that, since at high frequencies  $R(\omega) \propto \sqrt{\omega}$ , the characteristic impedance is predominantly real.

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### The presence of loss is responsible for signal attenuation and distortion

The propagation constant becomes frequency dependent:

$$\gamma(\omega) = \sqrt{[R(\omega) + j\omega L(\omega)][G(\omega) + j\omega C]} = \alpha(\omega) + j\beta(\omega)$$

 $\alpha(\omega)$  is the attenuation constant;  $\beta(\omega)$  is the phase constant.

$$V^{+}(\omega, z) = \left| V_{0}^{+} \right| \underbrace{\exp(-\alpha(\omega)z)}_{\text{attenuation}} \underbrace{\exp(-j\beta(\omega)z)}_{\text{phase shift}}$$

The characteristic impedance and the phase velocity are frequency dependent:

$$Z_0(\omega) = \sqrt{\frac{R(\omega) + j\omega L(\omega)}{G(\omega) + j\omega C}}, \quad v_p(\omega) = \frac{\omega}{\beta(\omega)}$$

Different frequencies in the spectrum of a pulse propagate at different speeds and suffer different attenuation. This results in pulse distortion often referred to as **dispersion** 



### Input Impedance of a Transmission Line

(or, how long wires "transform" load impedances)

$$Z_{in}(d) = \frac{V(d)}{I(d)} = Z_0 \frac{Z_L + Z_0 \tanh \gamma d}{Z_0 + Z_L \tanh \gamma d}$$
Neglecting losses,  $\gamma = j\beta$ ,  $Z_0$  is real, and it is:  

$$Z_{in}(d) = Z_0 \frac{Z_L + jZ_0 \tan \beta d}{Z_0 + jZ_L \tan \beta d}$$
- Periodic function with period  $\lambda/2$   

$$- \max(Z_{in}) = Z_0 \frac{1 + \left| \frac{Z_L - Z_0}{Z_L + Z_0} \right|}{1 - \left| \frac{Z_L - Z_0}{Z_L + Z_0} \right|}; \quad \min(Z_{in}) = Z_0 \frac{1 - \left| \frac{Z_L - Z_0}{Z_L + Z_0} \right|}{1 + \left| \frac{Z_L - Z_0}{Z_L + Z_0} \right|}$$
• Matched Load:  $Z_L = Z_0 \Rightarrow Z_{in}(d) = Z_0$   
• Shorted Line:  $Z_L = 0 \Rightarrow Z_{in}(d) = jZ_0 \tan \beta d$   
- A shorted line of length equal to an odd multiple of  $\lambda/4$  has infinite input impedance and thus appears as an open circuit.  
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### The contribution of the return path to interconnect resistance may need to be taken into account



Extraction of the frequency-dependent p.u.l. interconnect resistance must take into account the presence of adjacent conductors (proximity effect)

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### **Insulating Substrate Loss**

• Characterized in terms of the substrate material conductivity or loss tangent

$$\varepsilon(\omega) = \varepsilon'(\omega) - j\varepsilon''(\omega) = \varepsilon'(\omega) \left(1 - j\frac{\varepsilon''(\omega)}{\varepsilon'(\omega)}\right) = \varepsilon'(\omega) \left(1 - j\tan\delta(\omega)\right)$$
$$\sigma(\omega) + j\omega\varepsilon'(\omega) = j\omega \left\{\varepsilon'(\omega) \left(1 - j\frac{\sigma(\omega)}{\omega\varepsilon'(\omega)}\right)\right\}$$
$$\tan\delta(\omega) = \frac{\varepsilon''(\omega)}{\varepsilon'(\omega)} = \frac{\sigma(\omega)}{\omega\varepsilon'(\omega)}$$

• Transverse electric field between conductors results in a **transverse leakage current** and, thus, **ohmic loss** 







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Simply assuming the loss tangent to remain constant over a broad (multi-GHz) frequency range leads to a non-physical behavior of  $G(\omega)$ 

- A **physically correct model** needs to start with a physicallycorrect description of the frequency dependence of the complex permittivity.
  - Use measured data for the complex permittivity to synthesize a Debye model for it
  - Use the synthesized Debye model for the extraction of  $C(\omega)$  and  $G(\omega)$

$$\varepsilon(\omega) = \varepsilon'(\omega) - j\varepsilon''(\omega) = \varepsilon_{\infty} + \sum_{k=1}^{K} \frac{\varepsilon_{k}}{1 + j\omega\tau_{k}} \Longrightarrow$$
$$\tan \delta(\omega) = \frac{\varepsilon''(\omega)}{\varepsilon'(\omega)} = \frac{\sum_{k=1}^{K} \frac{\omega\varepsilon_{k}\tau_{k}}{1 + \omega^{2}\tau_{k}^{2}}}{\varepsilon_{\infty} + \sum_{k=1}^{K} \frac{\varepsilon_{k}}{1 + \omega^{2}\tau_{k}^{2}}}$$

 $G(\omega) \propto \omega \tan \delta \Rightarrow$  even function of frequency DAC 2001

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### Capacitive and Inductive Crosstalk in Short Interconnects



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### **Crosstalk in Coupled Lines**

- For interconnects with more than two (active) conductors, crosstalk analysis is most effectively performed in terms of a circuit simulator that can support MTL models (\*).
   Most common (and computationally efficient) SPICE
  - Most common (and computationally efficient) SPICE equivalent circuits for MTL assume lossless transmission lines.
  - Models for MTLs with losses (including frequency-dependent losses associated with skin effect) are available also. They are essential for accurate analysis of interconnect-induced delay, dispersion, and crosstalk at the board level for signals of GHz bandwidths.
  - It is assumed that the interconnect structure is uniform enough for its description in terms of per-unit-length *L*,*C*,*R*, and *G* matrices to make sense.
- (\*) V.K. Tripathi and J.B. Rettig, "A SPICE Model for Multiple Coupled Microstrips and Other Transmission Lines," *IEEE Trans. Microwave Theory Tech.*, vol. 33(12), pp. 1513-1518, Dec. 1985.

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# For the case of a three-conductor, lossless line in homogeneous dielectric, with resistive terminations, an exact solution is possible.

- Exact solutions are useful because:
  - they help provide insight into the crosstalk mechanism;
  - they can be used to validate computer-based simulations.
- The following results were first published by C.R. Paul (C.R. Paul, "Solution of transmission line equations for threeconductor lines in homogeneous media," *IEEE Trans. On Electromagnetic Compatibility,* vol. 20, pp. 216-222, 1978.



#### Exact solution for crosstalk in a lossless, threeconductor line with resistive terminations

Per unit length parameters: 
$$\mathbf{L} = \begin{bmatrix} L_G & M \\ M & L_R \end{bmatrix}, \quad \mathbf{C} = \begin{bmatrix} C_G & -C_M \\ -C_M & C_R \end{bmatrix}$$
Near - end and far - end crosstalk voltages:  

$$V_{NE} = \frac{S}{D} \left[ \frac{R_{NE}}{R_{NE} + R_{FE}} j\omega Ml \left( C + \frac{j2\pi l/\lambda}{\sqrt{1 - k^2}} \alpha_{LG} S \right) I_{G_{DC}} \right] + \frac{S}{D} \left[ \frac{R_{NE}R_{FE}}{R_{NE} + R_{FE}} j\omega C_M l \left( C + \frac{j2\pi l/\lambda}{\sqrt{1 - k^2}} \frac{1}{\alpha_{LG}} S \right) V_{G_{DC}} \right]$$

$$V_{FE} = \frac{S}{D} \left[ -\frac{R_{FE}}{R_{NE} + R_{FE}} j\omega Ml I_{G_{DC}} + \frac{R_{NE}R_{FE}}{R_{NE} + R_{FE}} j\omega C_M l V_{G_{DC}} \right]$$
where,  $C = \cos \beta l$ ,  $S = \frac{\sin \beta l}{\beta l}$ ,  $k = \frac{M}{\sqrt{L_G L_R}} = \frac{C_M}{\sqrt{C_G C_R}} \leq 1$ , and  
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$$V_{FE} = \frac{M}{2} \left[ -\frac{M_{FE}}{R_{FE}} - \frac{M_{FE}}{R_{FE}} - \frac{M$$

#### Exact solution for crosstalk in a lossless, threeconductor line with resistive terminations

$$D = C^{2} - S^{2} \omega^{2} \tau_{G} \tau_{R} \left[ 1 - k^{2} \frac{(1 - \alpha_{SG} \alpha_{LR})(1 - \alpha_{LG} \alpha_{SR})}{(1 + \alpha_{SR} \alpha_{LR})(1 + \alpha_{SG} \alpha_{LG})} \right] + j \omega CS \left( \tau_{G} + \tau_{R} \right)$$
$$\alpha_{SG} = \frac{R_{S}}{Z_{CG}}, \quad \alpha_{LG} = \frac{R_{L}}{Z_{CG}}, \quad \alpha_{SR} = \frac{R_{NE}}{Z_{CR}}, \quad \alpha_{LR} = \frac{R_{FE}}{Z_{CR}};$$

 $Z_{CG} = \sqrt{L_G / C_G}$ ,  $Z_{CR} = \sqrt{L_R / C_R}$  are the characteristic impedances of each line in the presence of the other one;

$$\tau_{\rm G} = \frac{L_{\rm G}l}{R_{\rm S} + R_{\rm L}} + C_{\rm G}l \frac{R_{\rm S}R_{\rm L}}{R_{\rm S} + R_{\rm L}}, \quad \tau_{\rm R} = \frac{L_{\rm R}l}{R_{\rm NE} + R_{\rm FE}} + C_{\rm R}l \frac{R_{\rm NE}R_{\rm FE}}{R_{\rm NE} + R_{\rm FE}},$$

are the time constants of the coupled lines;

 $V_{G_{DC}} = \frac{R_L}{R_S + R_L} V_S$ ,  $I_{G_{DC}} = \frac{V_S}{R_S + R_L}$ , are the voltage and current of the

generator circuit under dc excitation (no coupling to the receptor circuit). DAC 2001
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### Under the assumptions of electrically short lines, and weak coupling, the crosstalk equations simplify considerably

- A line is said to be electrically short if its length is a small fraction of the wavelength at the highest frequency of interest.
   Package interconnects fall in this category
- Two lines are said to be **weakly coupled** if the coupling coefficient, *k*, is sufficiently smaller than 1.

Under these assumptions the equations for the near-end and far-end crosstalk voltages become:

$$V_{NE} = \frac{1}{D} \left( \frac{R_{NE}}{(R_{NE} + R_{FE})(R_{S} + R_{L})} j\omega Ml + \frac{R_{NE}R_{FE}R_{L}}{(R_{NE} + R_{FE})(R_{S} + R_{L})} j\omega C_{M}l \right)$$
$$V_{FE} = \frac{1}{D} \left( -\frac{R_{FE}}{(R_{NE} + R_{FE})(R_{S} + R_{L})} j\omega Ml + \frac{R_{NE}R_{FE}R_{L}}{(R_{NE} + R_{FE})(R_{S} + R_{L})} j\omega C_{M}l \right)$$

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For weakly coupled, electrically short wires, the crosstalk is a linear combination of contributions due to the mutual inductance between the lines (inductive coupling) and the mutual capacitance between the lines (capacitive coupling).

$$V_{NE} = V_{NE}^{IND} + V_{NE}^{CAP} = \frac{j\omega}{D} \frac{R_{NE}}{(R_{NE} + R_{FE})(R_S + R_L)} (Ml + (R_{FE}R_L)C_M l)$$
$$V_{FE} = V_{FE}^{IND} + V_{FE}^{CAP} = \frac{j\omega}{D} \frac{R_{NE}}{(R_{NE} + R_{FE})(R_S + R_L)} (-Ml + (R_{NE}R_L)C_M l)$$

Notice that:

- The higher the frequency the larger the crosstalk
- Inductive coupling dominates for low-impedance loads
- Capacitive coupling dominates for high-impedance loads





#### The accuracy of a lumped model can be examined by considering the input impedance obtained when the model is terminated at the characteristic impedance of the line



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Application: 
$$d = 2$$
 cm,  $L_{p,u,l} = 4$  nH/cm,  $C_{p,u,l} = 1$  pF/cm;  $\omega_{\text{max}} = 4.9$  GHz

5% accuracy bandwidth for the four lumped models  $\begin{array}{c}
\underline{\mathbf{r} \cdot \mathbf{model}}\\
\underbrace{\mathbf{L}/2}\\
\underbrace{\mathbf{L}/2}\\
\underbrace{\mathbf{C}}\\
\underbrace{$ 

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# The number of segments is dictated by the maximum frequency of interest that must be represented accurately in the simulation

 The effective bandwidth criteria described earlier can be used to select the segment size.

Example : Interconnect lead with total capacitance

C = 20 pF, and (loop) inductance L = 50 nH.

Let  $f_{\text{max}} = 10$  GHz be the maximum frequency of interest.

Find the minimum number n of lumped segments required

for accurate modeling.



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# Use of an insufficient number of segments leads to artificial filtering and phase distortion of the transmission-line response



## If done properly, distributed RLCG circuit modeling of MTLs works

#### Such an approach is preferable when:

- the wire resistance must be taken into account; (as already mentioned, some SPICE vendors provide lossy line modeling through extensions of the exact model mentioned earlier);
- the line is electrically short, and a few lumped-circuit segments are sufficient for its modeling;
- the MTL exhibits non-uniformity (variable cross section) along its axis;
- modeling of radiation coupling to the MTL is desired.

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